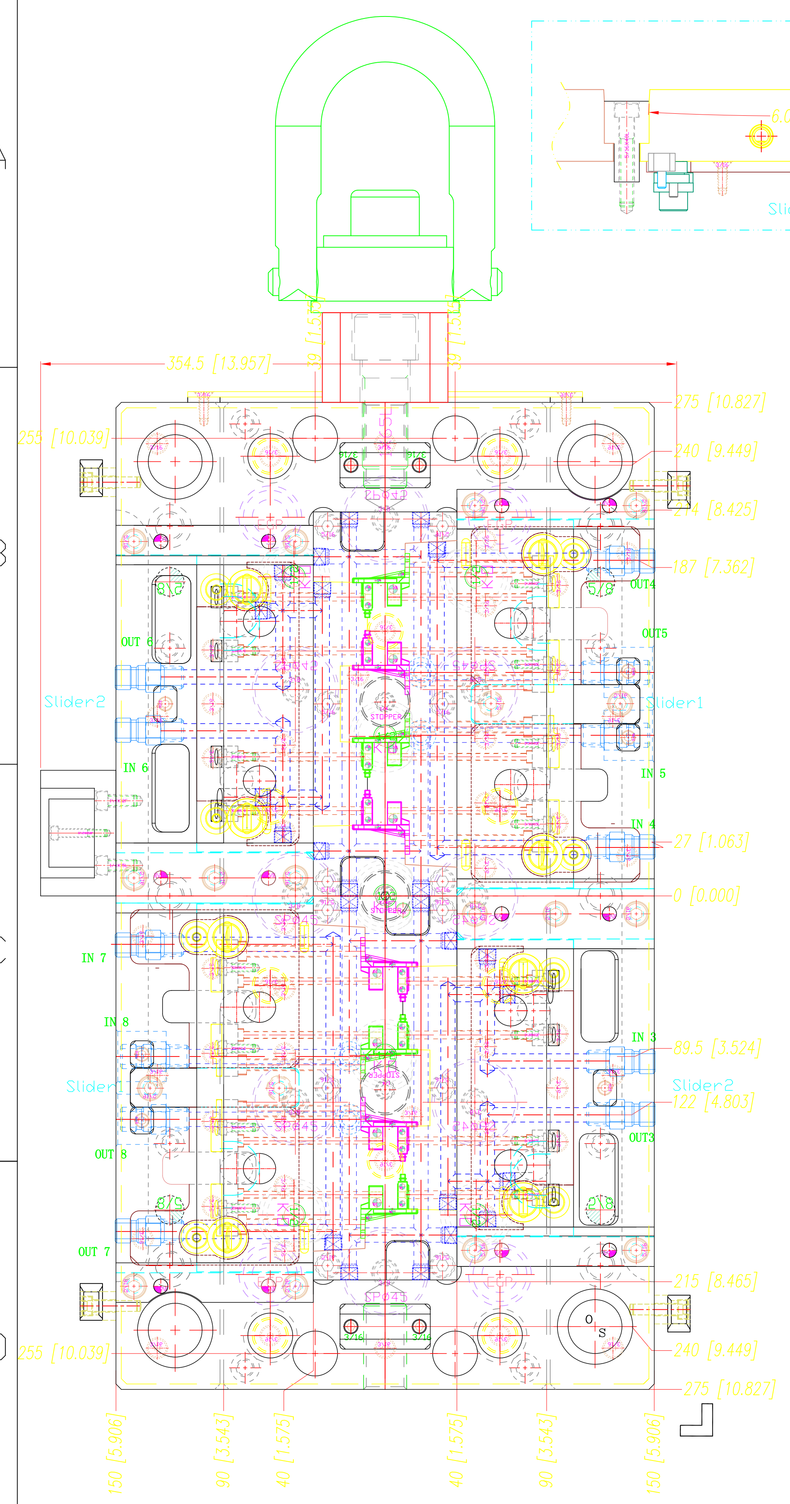

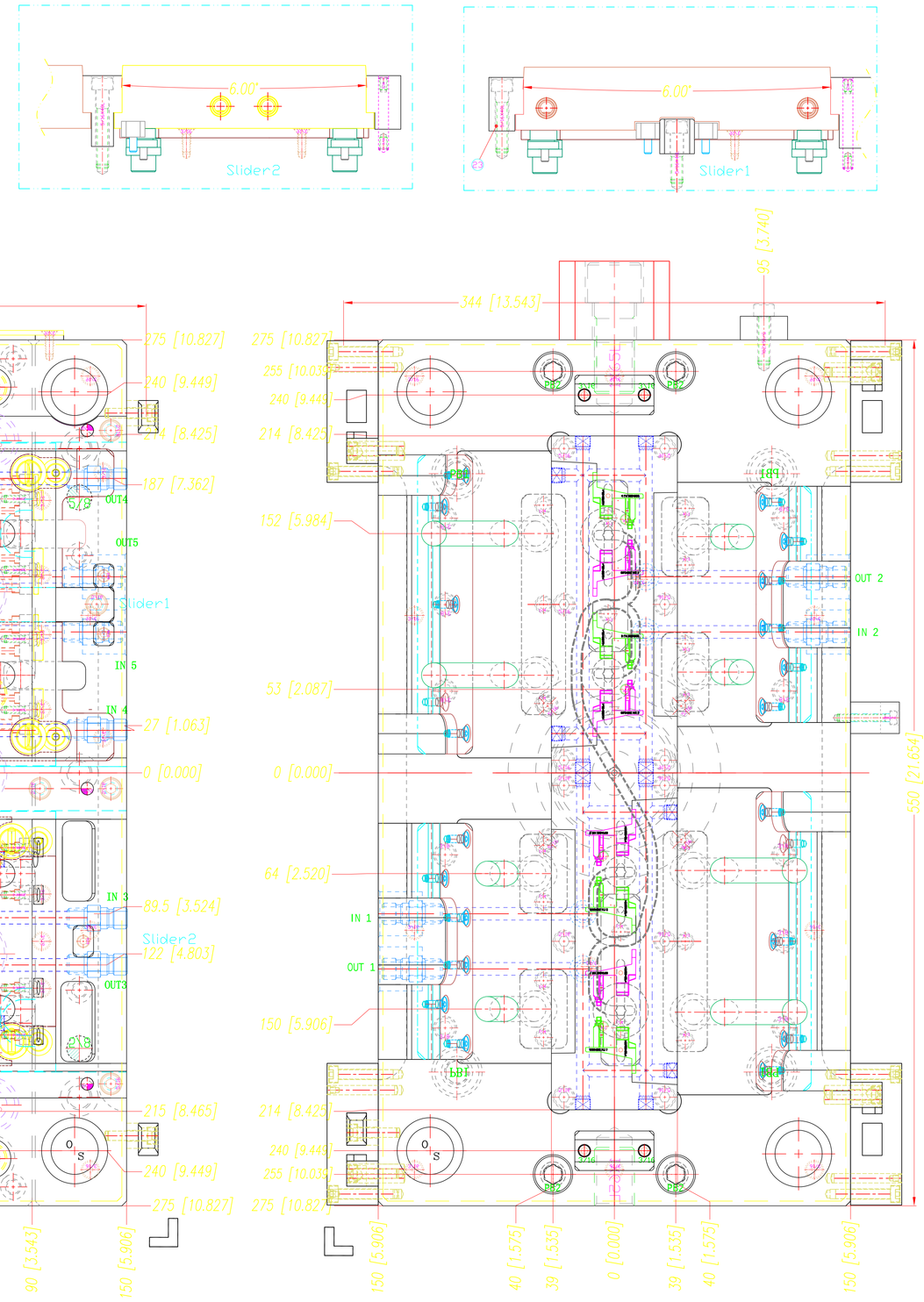

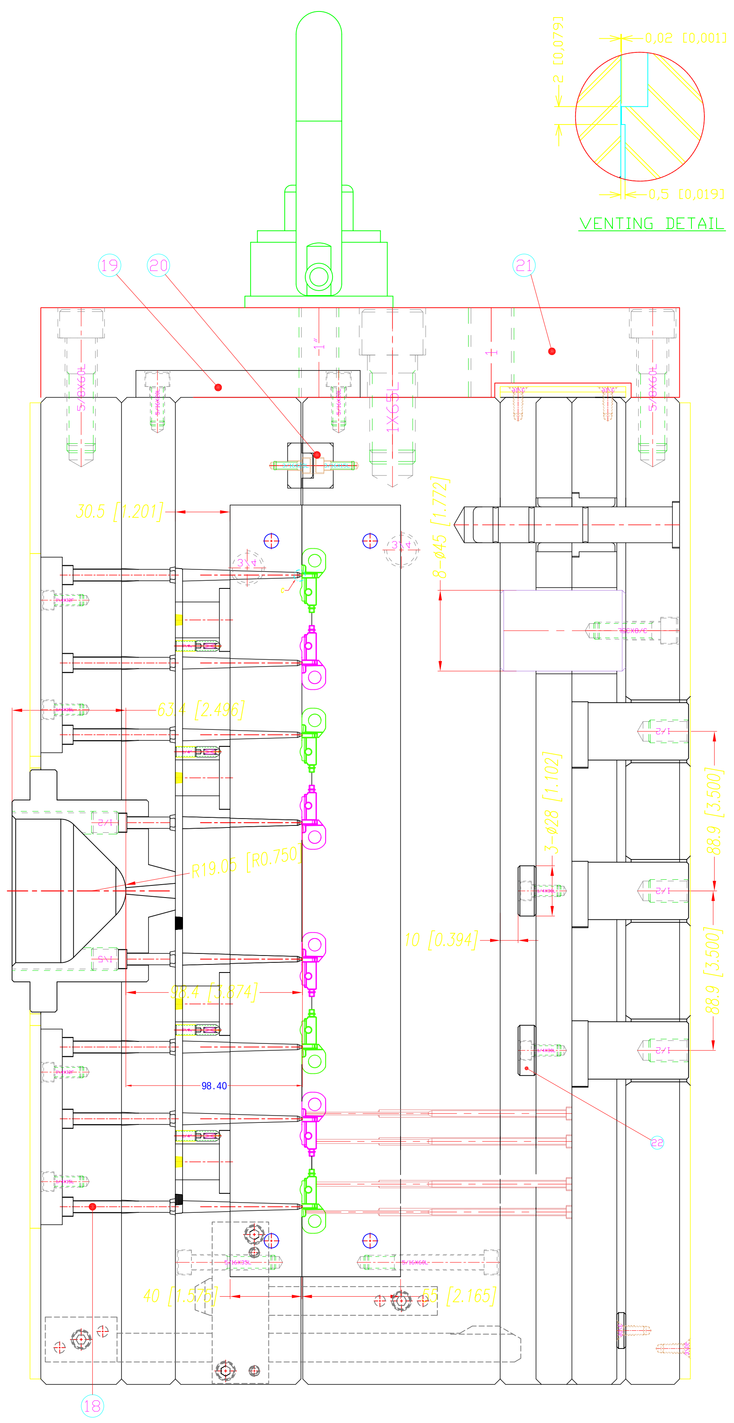

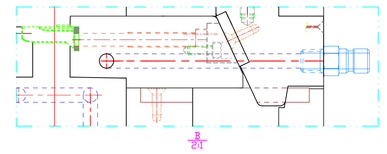

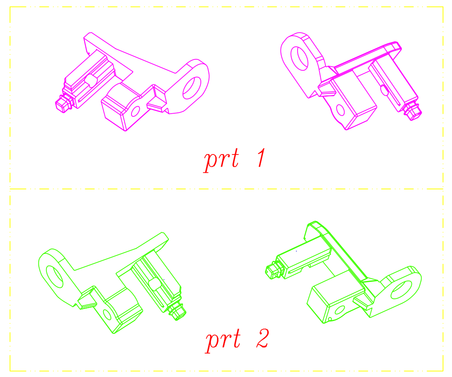

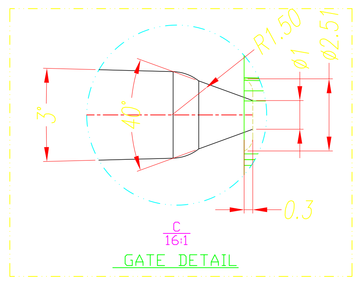

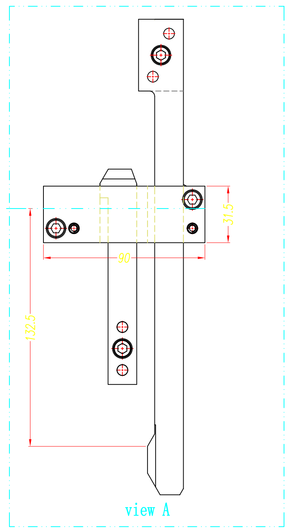

DELTA MOLD INDUSTRIAL LIMITED
best solution for mold

Mold number: _____ Part name: _____
Part number: _____ Cavities number: _____
Material: _____ Max ejection: _____
Mold size: _____ Mold weight: _____
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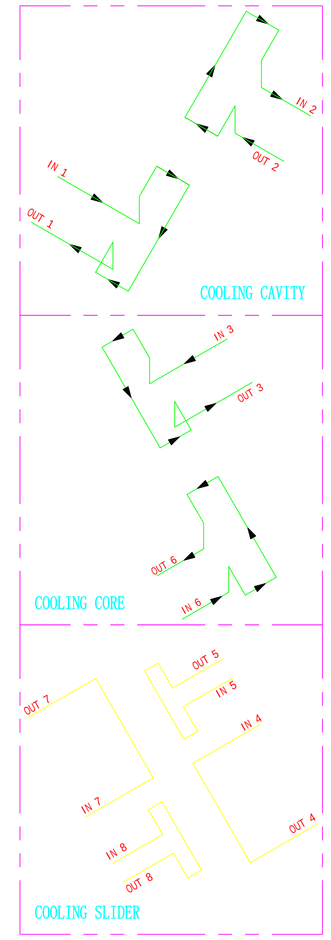

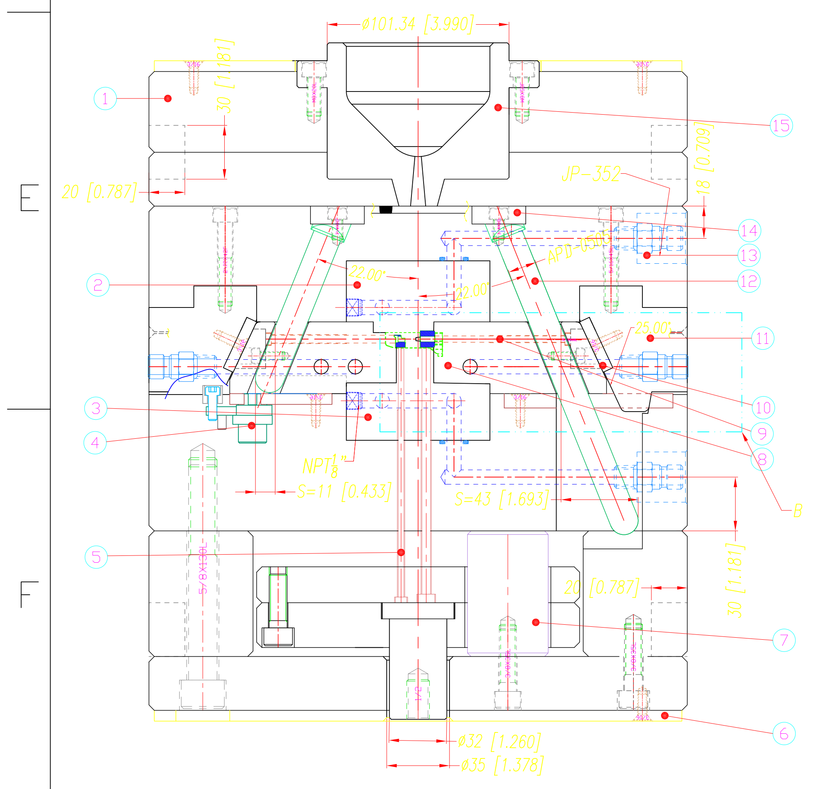

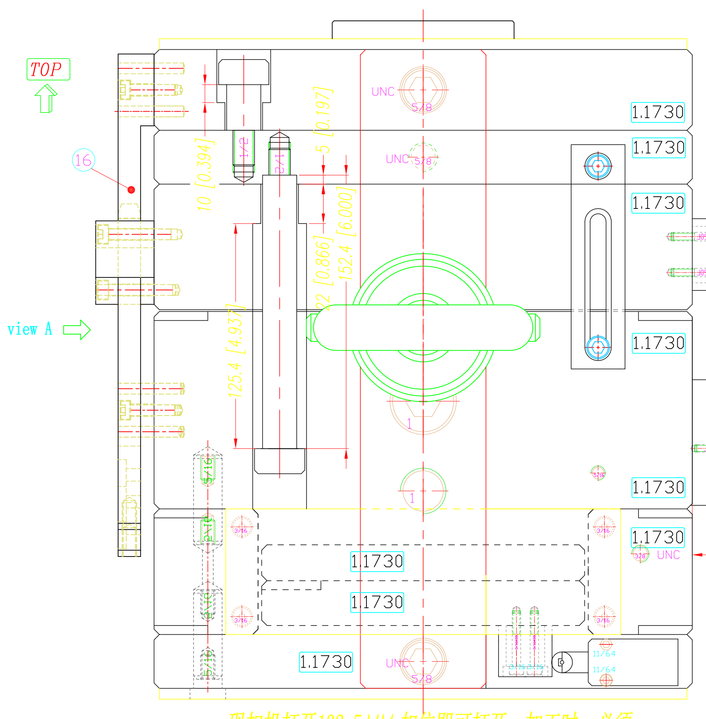

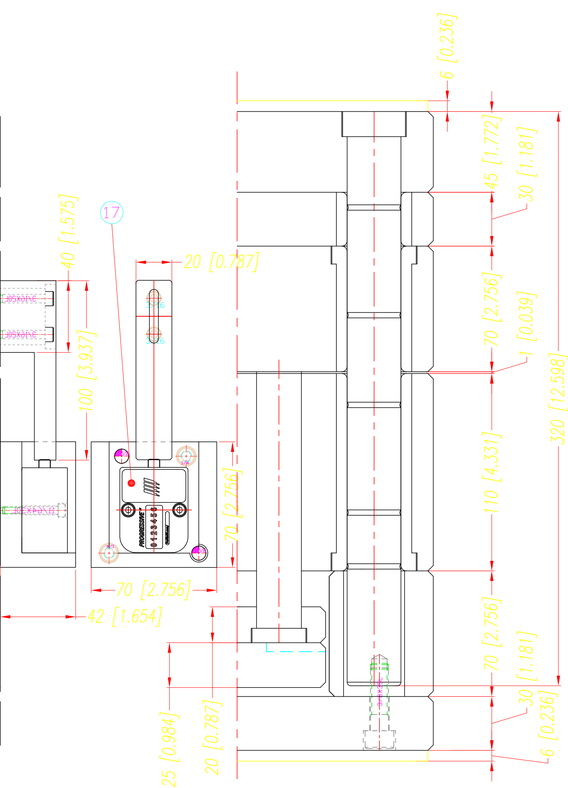

现扣机打开132.5 MM,扣位即可打开，加工时，必须
保证两根塞打螺丝打开的总和大于132.5（大3mm左右最佳）

23	Guide rail	1.2510	4	29X22X110	HRC 48~50
22	Ejector stopper	1.1730	5	ø28X15	
21	Lifter bridge	1.1730	1	356X70X50	
20	Taper locating block set	STD	2	MTR-8-2 FTR-8-2	DME
19	mold lock	STD	1	115X15X30	
18	Runner lock pin	STD	8	EX17M6	DME
17	Shot counter	STD	1	38X25.4X47.5	DME
16	Parting lock set	STD	4	Z170	HASCO
15	Sprue bushing	1.2510	2	ø101.3X120	
14	Attach block	1.1730	4	10X30X45	
13	Cooling coupler	STD	16	JP-352	DME
12	Angular pin	STD	4	APD-0505	DME
11	Wedge block	1.2510	4	60X60X190	HRC 48~50
10	Wedge wear plate	1.2510	4	190X31X6	HRC 48~50
09	Slide insert pin	STD	4	EX10M6	DME
08	Slide body	1.2344	2	205X93X35	HRC 48~50
07	Support pillar	1.1730	10	ø45x90.1	
06	Temp insulator plate	STD	2	594X344X6	
05	Ejector Pin	STD	8	EX14M6	DME
04	SLIDE RETAINER	STD	10	PRS1000	DME
03	Core Sub Insert	1.2344	1	230X80X46	HRC 48~50
02	Cavity Main Insert	1.2344	1	230X80X38	HRC 50~52
01	Mold Base	1.1730	1	FCI3060A60B100C90-L320	LKM

Customer:	- - -	Pro. Mat'l:	PA66+30%GF	Factory No.:	DMI---		
Proj. Name:	---	Shrinkage:	4/1000	Customer No.:	- - -		
Drw. Name:	---	Cav. Qua.:	4+4	Print Scale:	--		
DELTA MOLD INDUSTRIAL LIMITED.	Designed	Checked	Approved	Unit	MM	Size	A1
	DKH.D.S 04 MAR 13	DKH.D.S 04 MAR 13		Rev.	A		
				Sheet	1 of 1		